



Operator Asset Care

Equipment reliability and defect elimination are at the top of every manufacturer's wish list. And they're not so hard to achieve. If you have the right partner, that is.

Build an operator-driven reliability culture with custom training.

GP Strategies® has over 50 years of experience providing training to organizations around the globe—operator training is one of our areas of specialization. Our custom Operator Asset Care (OAC) programs deliver sustainable changes that result in:

Rapid transformation. We empower workers to achieve changes in days that normally take months.

Transfer of knowledge. We won't make you dependent on us after training is delivered. We train your OAC Champions to sustain change within your organization.

Total empowerment. Your people affect their own improvements. We don't do it to them or for them. They do it for themselves, creating local ownership and pride.

Take a proven, methodical approach to Total Productive Maintenance.

OAC forms the heart of your Total Productive Maintenance (TPM) program. GP Strategies' approach to OAC is entirely customized to your culture, equipment, and processes using a four-phase method proven effective in organizations around the globe:

1. **Scan.** In this phase, we meet with leadership and guidance team members to establish OAC best practices, take a shop floor walk-through, and evaluate your operators' readiness.
2. **Plan.** Together we select an internal OAC Champion, pinpoint areas for improvement, and customize the content and tools for the training.
3. **Deliver workshops.** We deliver highly interactive workshops in a learn-do format, resulting in rapid improvements on Day One.
4. **Follow up.** We evaluate the effectiveness and sustainability of the workshop, coach your OAC Champions, and help ensure OAC teams pursue PDCA and SDCA improvements.

Our custom OAC training will help you:

Build an operator-driven reliability culture

Eliminate and prevent defects

Strengthen frontline reliability

Provide a toolkit for shop floor application and fieldwork

Plan and sustain Operator Asset Care



Address the end-to-end needs of building an operator-driven reliability culture.

GP Strategies’ custom training program takes a comprehensive approach, addressing every aspect of OAC to eliminate defects and ensure equipment reliability.



Equipment Cleaning and Upkeep

Typically the first step in TPM Autonomous Maintenance, cleaning reveals hidden problems and aids reliability. This phase addresses cleanliness and routine sanitation.



Defect Identification and Elimination

We lead equipment inspection teams of operators and maintenance technicians to identify all defects and enter work requests, using appropriate visual management tools along the way.



Visual Management

Visual controls on gauges, levels, meters, and pipes enable rapid transformation on the shop floor. Operators and technicians can tell at a glance what is going on and if equipment is running right, supporting faster inspection and troubleshooting. OAC boards make it easy for workers on all shifts to maintain focus on frontline reliability.



Five S

Five S is a visually oriented system of cleanliness, organization, and arrangement designed to facilitate greater productivity, safety, and quality. It can be part of your OAC toolkit.



Centerlining

This process for identifying, implementing, and sustaining optimal equipment set points involves identifying critical variables and control mechanisms and then properly setting each control to produce the desired product characteristics.



Front Line Reliability

This empowers operators to be more proactive, self-reliant, and responsive to problems by performing frontline tasks like cleaning, lubrication, adjustments, inspections, and quick repairs.



Operator Equipment Inspections

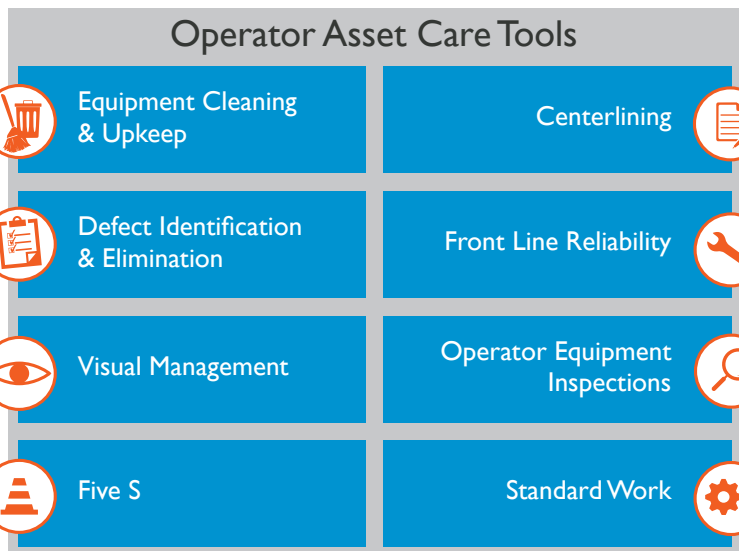
Inspections enable operators to be the eyes and ears of maintenance by identifying defects early.



Standard Work

The standard work process is the “engine” that drives OAC, including the standards that guide the work, the instruction that enables associates to perform, and auditing and failure analysis to sustain and continuously improve.

For more information on GP Strategies’ operator training programs, call **888.843.4784** or visit maintenancetraining.gpstrategies.com today.



GP Strategies’ OAC training:

- Is easy to customize
- Delivers rapid improvement
- Engages production and maintenance
- Creates ownership and teamwork
- Is proven, simple, and successful

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